

BILLET DIMENSIONS AND TOLERANCES

Parameters	Tolerances
Thickness	160x160 ± 4 mm 180x180 ± 5 mm
Width	160x160 ± 4 mm 180x180 ± 5 mm
Length	± 100mm
Straighthness	≤ 6mm/m
Rhomboidity	≤ 6%
Torsion	≤ 1° / m
Corner Radius	≤ 8 mm